

Vintage & Auto Rebuilds, Inc.

121 Industrial Pkwy
Chardon OH 44024

Invoice

Date	Invoice #
12/27/2024	12071

Bill To

.26 Rolls

Job Number	Terms
3792	Due on receipt

Quan...	Description	Rate	Amount
	926 RR SG S355RL - Check wheel wobble, check electrical Labor and materials: June 21, 2024 - October 31, 2024		
0.75	Labor M.A. Help remove radiator from car for repairs and polishing. Help refit radiator following repairs and polishing.	105.00	78.75T
12	Labor C.Q. Spray adhesive to floor boards and rubber covering and affix together. Make bracket to better align and locate boards. Fit all floor boards, replace 2 missing screws. Remove radiator and headlamps for repairs and polish. Install radiator following repairs and polish. Make new shutter wire/adjuster. Fill coolant, make repair to small leak. Quick wipe down.	100.00	1,200.00T
1.75	Labor E.O. Modify two new floor board screws to suit. Machine new grill shutter bolt.	100.00	175.00T
		Subtotal	
		Total	

Telephone	Fax #	E-mail	Web Site
440-285-2742	440-285-2745	info@ghostparts.com	www.ghostparts.com

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Quan...	Description	Rate	Amount
	Outside Service for repairs and polishing: Remove and disassemble shutter assembly from radiator. Wire wheel inside of shutter surround, hammer dents from surround. Wire wheel bottom tank, clean up back side of radiator top tank, side panels and bonnet rests.	25,110.00	25,110.00T
	Begin sanding side panels and front face of radiator top tank. Sand to remove corrosion pits and scratches. Sand through grits to prep for polishing. Clean and degrease shutters. Scotch bright finish back sides of shutters. Finish hammering dents and sand front sides of shutters for polishing.		
	Fabricate tool to get into radiator and work large dent out of top tank. Work dent out to the extent possible, hammer and sand. Finish sanding top tank. Had to go to 120 grit to remove deep pitting. Sand through grits and polish. Ready for painting. Finish removing major dents from shutters and final polish. Clean up and prep components of shutter assembly, mask and paint.		
	Prep, mask and paint radiator core, linkages and side panel bolts. Cut 8 leather washers for shutter assembly fitment to core. Grease and assemble shutter assembly to radiator. Ready for install to car.		
	Rough sand of headlights and headlight rings to expose dents and pits. Hammer and file many dents sand to remove pits and scratches. Sand through grits and polish (Ready for final polish and reassembly).		
2	F 194-1ss Screw for floorboard, cheese head, 2", stainless steel	11.90	23.80T
	Raw Materials: Spray adhesive, steel for bolt, gasket material for reflector to bucket and lens to ring.	60.75	60.75T
14.5	Consumable products, disposal fees	4.00	58.00T
	Sales Tax	6.75%	1,802.68

Merchant surcharge of 3% will apply to credit card payments.

Subtotal \$26,706.30

Total \$28,508.98

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Vintage & Auto Rebuilds, Inc.

121 Industrial Pkwy
Chardon OH 44024

Invoice

Date	Invoice #
6/30/2024	12009

Bill To

Job Number	Terms
3792	Due on receipt

Quan...	Description	Rate	Amount
19.75	<p>926 RR SG S355RL - Check wheel wobble, check electrical Labor and materials: April 17, 2024 - June 30, 2024</p> <p>Labor M.W. Investigate wiring issue. Trace wires under dash. Check lights, good. Klaxon not working. Factory fuses all ok. Trace overdrive wiring. No faults found, OD solenoid appears to be switching as normal.</p> <p>Run engine. Find ignition #1 is dead. Suspect electronic module in distributor is at fault. Bypass Klaxon wiring, still does not work. Remove Klaxon, remove horn and clean diaphragm. Lube motor, reassemble, test, good. Refit, retest, good.</p> <p>Swap ignition coils and run engine. Both coils good, both distributors good, points good. Pertronix trigger not good. Put non-functioning distributor back together for road test.</p> <p>Replace dead electronic trigger with regular points and condenser. Make new wire to coil. Run engine and re-time.</p> <p>Help setup for string line to check toe adjustment.</p>	100.00	1,975.00T

	Subtotal
	Total

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Vintage & Auto Rebuilds, Inc.

121 Industrial Pkwy
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Invoice

Date	Invoice #
6/30/2024	12009

Bill To

Job Number	Terms
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Quan...	Description	Rate	Amount
24.25	Labor E.K. Remove cross steering arm and clean parts. Check spring lengths and rate. Fit steering parts from another axle to try, check and set front toe. Following road test, no noticeable improvement. Find front axle U-bolt shackles are binding in castor shims allowing some movement between axle and springs. Make spacers for front springs and U-bolts to prevent movement. Check and adjust toe, ready for road test. Following successful road test, tighten and pin front axle U-bolt. Pin steering bar bolts. Machine castle nuts for front axle U-bolts to align pin holes. King pins. Remove needle bearing and replace with bronze king pin thrust disc on lower part of king pin. Finish reassembly of king pins. Help replace inner tubes to tires.	100.00	2,425.00T
31	Labor C.Q. Replace inner tubes with new 90° valve stem tubes. Balance and refit all wheels to car. Remove front floor boards. Remove trim and existing rubber matting, scrape/sand old glue from floor boards. Top front floor board is broken around pedal. Hand off for repair. Clean and sand floor boards. Cut new rubber matting. Finish prepping floor boards following repair. Degrease and ready for new rubber to be fitted.	85.00	2,635.00T
1	Labor M.B. Machine bronze thrust discs for king pins to add a little drag.	100.00	100.00T

Subtotal**Total**

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6/30/2024	12009

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Quan...	Description	Rate	Amount
6.5	Labor S.L. Road test car and make adjustments. Road test car following shimming, good. Road test car, make steering adjustments. Better. String line car and adjust toe, road test, much better.	100.00	650.00T
1.25	Labor M.D. Repair/glue broken floor board.	90.00	112.50T
1	VEE - D151 DeJon distributor points, P1	30.00	30.00T
1	VEE - D152 DeJon distributor condenser, P1	20.00	20.00T
1	Secondhand, points plate	50.00	50.00T
0.75	VEE - W338 Wire, 12 ga, cloth covered, any color, price per ft	1.10	0.83T
7	Tube, 600/700-19/20 TR150, fit rubber base nickel stem/bent	62.50	437.50T
1	Cleaning solvent	70.32	70.32T
10	VMS - B025 Rubber matting broad-ribbed, 1' x 47" wide, per LF.	58.80	588.00T
2	F 194ss Screw for floorboard, cheese head, 1-1/2", stainless steel	8.75	17.50T
7	VHW - W925 Cupped washer for floorboard screw, brass, late SSG/SP1	12.95	90.65T
1	West System, resin and hardener price per oz	6.50	6.50T
	Outside Service: Upholstery, bind, pre-fitted ribbed rubber floor covers. Install on wood floor boards.	3,090.00	3,090.00T
	Leather cover 2 lead-filled brass moldings. Black leather and misc mat'ls.		
	Raw Materials/hardware: Steel for front spring spacers, bronze for king pin thrust discs/bush, ring terminals	15.44	15.44T
75	Consumable products, disposal fees	4.00	300.00T
	Sales Tax	6.75%	851.46

Merchant service charge of 6% will be charged for credit card payments on invoices \$250.00 and greater.

Subtotal \$12,614.24

Total \$13,465.70

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Vintage & Auto Rebuilds, Inc.

121 Industrial Pkwy
Chardon OH 44024

Invoice

Date	Invoice #
3/25/2024	11971

Bill To

Job Number	Terms
3753	Due on receipt

Quan...	Description	Rate	Amount
	1926 RR SG S355RL Labor and materials: February 21, 2024 - March 14, 2024 (Pick up)		
0.5	Labor M.A. Road test approximate 10 miles to check fuel system, all good.	100.00	50.00T
24.25	Labor E.K. Rivet and solder backing of mirror housing to pivot. Light prep of soldered joints. Final mock fit and check alignment. Remove all for plating. Finish fuel system plumbing and check for air leaks. Repair various leaks as found. Replace leaking fuel tank cap leather seal. Holding pressure, ready for road test. Move car outside, warm up engine and short ride along test drive. Final assembly of mirrors and final fit following plating. Adjust as needed. Clean and prep car for pick up. Help load vehicle to transporter.	95.00	2,303.75T
1	VFL - G129 Side filler cap gasket Raw Materials: Copper tubing, structural adhesive epoxy, compression fitting.	8.50	8.50T
	Outside Service: Plating including mirror backs, rings, bases and hardware. Includes vendor 19% shop fees, 6% hazmat fees and shipping.	64.31	64.31T
		1,008.35	1,008.35T
24.75	Consumable products, disposal fees	4.00	99.00T
	Sales Tax	6.75%	238.54
Merchant service charge of 3% will be charged for credit card payments on invoices \$250.00 and greater.		Subtotal	\$3,533.91
		Total	\$3,772.45

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Vintage & Auto Rebuilds, Inc.

121 Industrial Pkwy
Chardon OH 44024

Invoice

Date	Invoice #
2/26/2024	11924

Bill To

Job Number	Terms
3753	Due on receipt

Quan...	Description	Rate	Amount
	1926 RR SG S355RL Labor and materials: December 21, 2023 - February 20, 2024		
11	Labor S.L. Following primary repairs, road test. Steering, engine and clutch are good. Find brake booster is not working. Make brake booster adjustments, make linkage adjustments, find we cannot get enough travel on actuating of vacuum valve, which has been filed and reshaped over the years. Weld up original brake actuating lever to lengthen stroke. Refit, better. Make brake pedal to booster adjustments. Make bell crank adjustments following numerous road tests. now good. Road test car with customer.	100.00	1,100.00
1.75	Labor M.A. Miscellaneous engineering and lever calculations on brake and booster linkages.	100.00	175.00
79.75	Labor E.K. Warm up car for test drive. Remove vacuum brake booster following test drive, inspect and diagnose. Find assembled incorrectly when new air valve was machined and air actuator lever is cracked. Setup brake booster for additional testing and diagnosis. Fit replacement brake booster pivot and refit booster into car. Connect linkages. Make various adjustments following road test. Still not as good as it should be. Swap various parts from another booster assembly to try and improve braking performance, comparing original with RM reproduction parts. Make incremental improvements. Configure linkages until the correct combination was achieved. Fully reassemble, pin all parts as needed. Refit floor boards. Warm up car for customer visit and test drive.	95.00	7,576.25

Subtotal**Total**

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Date	Invoice #
2/26/2024	11924

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Quan...	Description	Rate	Amount
	Clean all wheel nut threads on hubs, file and repair any dents and damages. Check fit new nuts and adjust fit as needed.		
	Start converting fuel system back to original air pressure from electric. Make and fit new copper pipes (air/fuel pressure system) and engine air pump to 3-way junction on firewall. Remove electric fuel pump and regulators. Make and fit new copper pipes as needed.		
	Disassemble two new purchased mirrors, drill out rivets holding mounting bracket. Fabricate new mirror/mounts to suit this car. Drill and tap hole to add 2nd mirror on passenger side. Fabricate mirror mount forearms, blend and shape. Align arms on car, tack in place. Finish weld, final mock fit and check alignment. Blend welds into shape, sand for plating.		
	Supply tools for tool kit.		
4	Labor M.B. Adjust fit of new wheel nuts to suit hubs and wheels. Machine two mirror flanges to suit new mirrors.	95.00	380.00
1	VBK - P116 Pivot for lever on brake booster	245.00	245.00
1	A 10450a Wheel nut assembly, right side, , includes: cap, nut, plate, pins, springs and assembly, Springfield P1	1,483.25	1,483.25
1	A 10451a Wheel nut assembly, left side, includes: cap, nut, plate, pins, springs and assembly, Springfield P1	1,483.25	1,483.25
1	A 2359a Wheel nut assembly, right side. Includes: Cap, nut, plate, pins, springs, assembled. Springfield SG.	1,483.25	1,483.25
1	A 2360a Wheel nut assembly, left side. Includes: Cap, nut, plate, pins, springs, assembled. Springfield SG.	1,483.25	1,483.25

Subtotal**Total**

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Quan...	Description	Rate	Amount
2	U 1440pl Nut, Rotherham 3/16"	8.15	16.30
2	U 1441 / F 4331 Nipple, Rotherham 3/16" tube - 3/32" hole	3.30	6.60
2	VBD - CA1295br Mirror, brass, circular, rear view on arm	320.00	640.00
1	A 6378 Oil syringe, Springfield SG	385.00	385.00
1	A 6378-1 Oil syringe cap, Springfield SG	41.50	41.50
1	A 6378-2 Leather cups for oil syringe	9.32	9.32
1	E 1776 Wrench, oil pump	92.88	92.88
1	U 708 Wrench, valve plug	175.00	175.00
1	3999 Spanner, set, Whitworth 8pc combo	67.45	67.45
1	7909, Socket, set, Whitworth deep, 7pc, 3/8" drive - 6 pt	148.50	148.50
1	7914 Socket, set, Whitworth, 8pc, 3/8" drive - 12 pt	97.50	97.50
	Raw Materials: Copper tubing various sizes, brass and steel.	39.77	39.77
	Miscellaneous hardware: Valve SS, 1/4 NPT, rivets, fittings and screws.	16.83	16.83
2	VMS - C114 Cleaning solvent	11.72	23.44
98.5	Consumable products, disposal fees	4.00	394.00

Merchant service charge of 3% will be charged for credit card payments
on invoices \$250.00 and greater.

Subtotal \$17,563.34

Total \$17,563.34

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Vintage & Auto Rebuilds, Inc.

121 Industrial Pkwy
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Invoice

Date	Invoice #
12/28/2023	11890

Bill To

Job Number	Terms
3753	Due on receipt

Quan...	Description	Rate	Amount
87.25	<p>Labor E.K. Wrap and clad exhaust system. Fabricate and fit anti-rotation block for exhaust system. Make tail pipe mounting strap from luggage rack. Wrap tail pipe with insulation and fit correct tower clamps. Finish modification to tail pipe to suit this car, then paint. Assemble and fit exhaust pre-heat tubes.</p> <p>Remove manifolds off to extract rusty bung from and fit new manifold gaskets. Make and fit new exhaust preheat pipes. Final fit all exhaust system and preheat pipes.</p> <p>Clean all steering lube out from steering box to enable inspection. Find seal spring is floating around inside of box, not located by quadrant controls as intended, sliding seal plate has been sealed poorly in place not allowing it to slide as intended. Clean all silicone from box. Refit correctly using new seal. Refill with steering lube.</p> <p>Fit needle roller bearings to king pin thrusts in front axle. Set toe-in to 1/4".</p> <p>Service car. Change engine oil and filter. Check and adjust valve clearances. Check cooling system. Check ignition. Clean and gap spark plugs. Check oil levels in gearbox, overdrive and rear axle. Clean and check distributor points gap.</p> <p>Check and adjust tire pressures as needed. Address exhaust manifold leak. Loosen and seal manifold gaskets. Nut and bolt check. Make new valve tappet cover gaskets.</p> <p>Remove seized down pipe nut, cut top end of down pipe to remove and weld back on with new nut. Fit and tack weld, remove and complete weld. Finish boiler pot repairs. Fit down pipe and manifold.</p> <p>Start engine and confirm leak free. Modify and adjust undertray to fit to new exhaust.</p> <p>Adjust brakes to further improve angles of levers.</p> <p>Replace broken leather hand crank holder.</p>	95.00	8,288.75

Subtotal**Total**

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Chardon OH 44024

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Date	Invoice #
12/28/2023	11890

Bill To

Job Number	Terms
3753	Due on receipt

Quan...	Description	Rate	Amount
0.75	Labor M.B. Shorten pre-heat pipe fittings to suit application. Machine repair flange for down pipe.	95.00	71.25
1	VEX - P140-1 Exhaust preheat tube, upper, complete	310.00	310.00
1	VEX - P140-2 Exhaust preheat tube, lower, complete	440.00	440.00
1	VEX - N129 Weld nipple, for lower silencer or intermediate pipe, MS, Springfield	49.25	49.25
1	VEX - U138 Manifold preheat fitting, Springfield LHD	68.00	68.00
12	E 73680, Manifold gasket, price per ea	6.10	73.20
1	E 18352Spg Union nut, 2-1/2", single downpipe, Springfield	95.10	95.10
1	E 71808 Washer, spherical, bottom 2.5" single downpipe	18.75	18.75
1	E 71808A Washer, spherical, top, 2.5" single downpipe	18.75	18.75
2	VMS - C121 Tower hose clamp	16.57	33.14
1	VFR - K105lh Seal kit, steering box, LHD	110.00	110.00
1	VFR - B194 King pin thrust bearing assembly/shim/spacer kit, SP1, price per set of 2	84.00	84.00
1	VFR - H100 Crank handle holder, leather	150.00	150.00
1	VMS - F116 Lube, steering box, Penrite, .5 liter	28.50	28.50
1	VMS - F115 Oil filter	17.50	17.50
8	VMS - F130 Oil, Penn 20W50, per qt	15.75	126.00
2	VMS - C114 Brake clean, 14oz can	11.72	23.44
	Raw Materials: Gasket materials, steel for repair of flange for down pipe.	18.40	18.40
88	Consumable products, disposal fees	4.00	352.00
Merchant service charge of 3% will be charged for credit card payments on invoices \$250.00 and greater.		Subtotal	\$10,376.03
		Total	\$10,376.03

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440-285-2742	440-285-2745	info@ghostparts.com	www.ghostparts.com

121 Industrial Pkwy
Chardon OH 44024

Date	Invoice #
11/30/2023	11880

Bill To

Job Number	Terms
3753	Due on receipt

Quan...	Description	Rate	Amount
	1926 RR SG S355RL Labor and materials: November 16, 2023 - November 30, 2023		
6	Labor S.L. Help with clutch removal. Diagnose steering and brake issues.	100.00	600.00

	Subtotal
	Total

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Vintage & Auto Rebuilds, Inc.

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Chardon OH 44024

Invoice

Date	Invoice #
11/30/2023	11880

Bill To

Job Number	Terms
3753	Due on receipt

Quan...	Description	Rate	Amount
84.25	Labor E.K. Remove under tray, clutch pivot brace, floor boards, pedal assembly and clutch. Remove front hubs and check brake linings, good. Inspect steering issues. Find steering box nut is loose and not pinned. Remove old clutch lining and clean all related parts. Fit new lining to clutch cone. Trim edges and seal to prevent fraying. Refit clutch cone and ring to flywheel. Refit pedals and linkages, clutch coupler, clutch brake. Adjust clutch pedal and clutch brake. Fit front brake equalizer. Start brake linkage diagnostics. Seems like some are possibly over adjusted and some are seized. Remove binding pedal brake equalizer from car. Find levers are causing bind issue. Disassemble, clean and inspect all parts. Reassemble and refit pedal equalizer. Remove, clean and inspect hand brake equalizer. Lubricate, reassemble and refit hand brake equalizer. Refit brake ropes. Adjust front and rear brake shoes at axles. Work through linkages to remedy various binding/alignment issues. Mock fit exhaust from intermediate pipe back. Modify stock LHD front silencer to clear front brake axle steering arm and brake rope. Paint both silencers. Remove front brake adjuster and reclock linkages and levers to correct angles. Re-clock foot brake equalizer and finish adjusting linkages. Make custom aluminum cladding to suit front silencer, fit to silencer.	100.00	8,425.00

	Subtotal
	Total

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11/30/2023	11880

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Quan...	Description	Rate	Amount
1	G 6504a Clutch lining & staples	380.00	380.00
0.5	Q-Dope, price per 2oz bottle	18.00	9.00
1	VEX - P140 Exhaust preheat tube set, including nuts & ferrules	830.00	830.00
1	VEX - E120SS Exhaust, complete, ex downpipe, front and rear silencer, intermediate and tailpipe, SS	3,245.00	3,245.00
1	VEX - C123SS front silencer end cap, front	24.00	24.00
1	High heat flat black paint, 11.3 oz can	13.17	13.17
92.25	Consumable products, disposal fees	4.00	369.00

Merchant service charge of 3% will be charged for credit card payments on invoices \$250.00 and greater.

Subtotal \$13,895.17

Total \$13,895.17

Telephone	Fax #	E-mail	Web Site
440-285-2742	440-285-2745	info@ghostparts.com	www.ghostparts.com

26 Rolls



RM AUTO RESTORATION INC.
 ONE CLASSIC CAR DRIVE
 BLENHEIM, ONTARIO N0P 1A0
 Telephone: 1-800-211-4371
 Fax: (519) 351-1337
 HST # 835034497 RT 0001

INVOICE

Invoice No.	202012723
Customer No.	

Bill To

Ship To

Ship Via		F.O.B.		Terms		Salesperson	
S-DELVRTRUCK				UPON RECEIPT			
Invoice Date	Order Date	SO#	Order By		PO#	GST/PST #	
9/30/2023					GHA01-26R		
Order Quantity	Shipped Quantity	Tax	Item Number Item Description			Unit Price	Extended Price
1.00	1.00		P-U Parts and Sublet			8,922.45	8,922.45

Print Date	10/24/2023
Print Time	
Page #	1

Total Paid	US\$ 0.00
Balance Due	US\$ 8,922.45

Subtotal	US\$ 8,922.45
Freight	US\$ 0.00
Sales Tax	HST US\$ 0.00
Invoice Total	US\$ 8,922.45



JOB #:	GHA01-26R
WORK ORDER #:	4238

VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Ser ies		VIN:	S335RL
FOR WORK PERFORMED FROM:	09/01/2023	TO:	09/30/2023	

TOTAL PARTS	8,922.45
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RM AUTO RESTORATION INC.
ONE CLASSIC CAR DRIVE
BLENHEIM, ONTARIO N0P 1A0
Telephone: 800-211-4371
Fax: (519) 351-1337

LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	05/01/2023	TO:	05/31/2023

CATEGORY	LABOUR DESCRIPTION	HOURS
Body, Fab & Paint	Fit floor board to battery shut-off switch. Sand and polish scratches on radiator shell. Mix paint and touch up chips and scratches on body. Wet sand and polish paint touch ups on body.	8.50
	Total Hours for Body, Fab & Paint:	8.50
Mechanical	Run engine. Replace points primary wire. Adjust carburetor linkage. Top up coolant. Install brake vacuum valve. Test and tune carburetor mixtures. Adjust fuel pressure regulator to specs. Diagnose and remove loose wiper motor system. Remove old wiring for overdrive. Install new overdrive module and wiring. Fabricate mount for overdrive. Test-drive. Prep, index, tig weld and metal finish two wiper shafts. Disassemble wiper motor and remove shafts. Make extension pieces for wiper shafts. Fit and install extension shafts. Ream out shaft bushings to correct size. Fit wiper arms to new shafts. Road-test. Remove all four wheels and brake drums. Inspect brakes. Lube all brake linkages. Machine adaptor bushing for brake doctor machine to fit rear axles. Reassemble front brakes and install front brake drums. Machine rear brake shoes to fit drum size. Clean and lube all parts. Reassemble rear brakes and install rear drums. Adjust tire pressure. Road-test. Brakes are better but still too weak. Remove floor boards and top cover of brake booster. Connect vacuum pump and test booster. Adjust power brake booster actuator valve. Lube booster piston, clean all parts and reassemble. Install red lenses in brake lamps. Test rear light operation. Remove wheels and balance all six. Install ten grease caps. Relocate battery shut-off switch. Test and tune carburetor. Test over-drive function. Install spare wheels. Remove left rear wheel. Leak test, replace valve stem and reinstall wheel. Check remaining five for leaks. Test drive.	62.00
	Total Hours for Mechanical	62.00
Upholstery & Glass	Install back window and frame into back curtain and curtain in car.	18.50



RM AUTO RESTORATION INC.
ONE CLASSIC CAR DRIVE
BLenheim, ONTARIO N0P 1A0
Telephone: 800-211-4371
Fax: (519) 351-1337

LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	05/01/2023	TO:	05/31/2023

CATEGORY	LABOUR DESCRIPTION	HOURS
	Fit trunk on back of car. Remove wood slats and old bolts from bottom. Fit back on car and drill holes for bolts to fasten trunk down. Make a plastic pattern for new cover. Start to cut fabric for cover. Make and glue stiffener onto interior trunk panels. Make binding and start to stitch trunk cover together. Fit trunk cover on trunk. Install snaps and bolt trunk on car. Paint belts and install.	
	Total Hours for Upholstery & Glass:	18.50
Detailing & Cleaning	Wash exterior and clean glass. Detail rims, tires and running boards. Detail engine	6.50
	Total Hours for Detailing & Cleaning:	6.50

TOTAL HOURS	95.50
DETAIL HOURS	

LABOUR TOTAL	\$7,901.38
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PRINT DATE	06/22/2023	PRINT TIME	2:45:PM	PAGE	Page 2 of 2
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RM AUTO RESTORATION INC.
ONE CLASSIC CAR DRIVE
BLENHEIM, ONTARIO N0P 1A0
Telephone: 800-211-4371
Fax: (519) 351-1337

PARTS & SUBLET DETAIL

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:	PHONE #:	1
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN	S335RL
FOR WORK PERFORMED FROM:	05/01/2023	TO:	05/31/2023

CODE	PARTS DESCRIPTION	PRICE
	Alemite dust covers	46.80
	Engine coolant	62.79
	Wiper shaft	5.15
	Wire ties for over-drive wiring	15.21
	Radio fuse	1.79
	Overdrive controller module	669.07
	Distributor points, condenser, cap	458.56
	Petronix module	172.07
	Fan belt linkages (4)	189.14
	Tail light glass (2-red, 1-clear)	242.43
	Ignition rotor	118.30
	Spark plugs	302.78
	Wheel weights	14.78
	3-fuel filters, 3-oil filters (requested spares by owner)	183.07
	Trucking from Blenheim, ON to Vestavia Hills, AL	2,200.00
	Microfibers	29.68
	Custom made power brake controller valve	1,095.40

TOTAL PARTS	5,807.02
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LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	04/01/2023	TO:	04/30/2023

CATEGORY	LABOUR DESCRIPTION	HOURS
Mechanical	<p>Install transmission stud shaft and levers. Install clutch and driveline components. Install exhaust with new gaskets. Install new oil shield on flywheel. Install lower heat shields.</p> <p>Remove old tires from original rims. Remove flaps from rims and inspect condition. Install original flaps on new rims. Install new tires and tubes on new rims.</p> <p>Check steering. Turns more to one side. Remove steering box cover and inspect. Install 12 volt Pertronix module. Order correct coils. Install fuse panel covers. Paint coil brackets and install coils.</p> <p>Check fluids, add coolant and oil. Start engine and adjust fuel pressure regulator. Adjust point gap. Plug vacuum brake booster to diagnose poor engine running. Run engine. Check alternator operation. Diagnose inoperative Pertronix. Bench test unit, failed. Install new Pertronix and test. Modify mounting plate to gain more ignition advance. Distributor needs to be rebuilt. Remove front distributor. Remove drive gear and mounting plates to fit in distributor machine. Fabricate mounting plate for Pertronix unit. Connect unit and lock in ignition rotor phasing. Make clip to service wires inside distributor. Test and record distributor advance curve. Add neoprene cover to Pertronix wires and solder on terminals. Install distributor. Set base timing on both distributors. Run engine.</p> <p>Repair damaged wiring in engine bay. Check all keys. Fabricate a fuel tank vent line tee into existing line and run it to carburetor vent. Run engine and set idle mixtures. Remove old battery mount. Install battery and hold down.</p>	60.50
	Total Hours for Mechanical	60.50

TOTAL HOURS	60.50
DETAIL HOURS	

LABOUR TOTAL	\$5,142.50
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PARTS & SUBLET DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #:	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series		VIN:	S335RL
FOR WORK PERFORMED FROM:	04/01/2023	TO:	04/30/2023	

CODE	PARTS DESCRIPTION	PRICE
	Convertible top rear window	137.23
	3D scanning of new clutch cover in aluminum	2,340.00
	Penrite lube for steering box	56.55
	Ignition coils	237.86
	Coil brackets	52.36
	Battery	228.49
	Battery base clamp	16.26
	Engine oil	52.00

TOTAL PARTS	3,120.75
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LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #:	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	03/01/2023	TO:	03/31/2023

CATEGORY	LABOUR DESCRIPTION	HOURS
Mechanical	Research new alternator system. Remove voltage regulator, modify to accept 40 amp circuit breaker for 12 volt alternator and reinstall. Properly wire alternator and false voltage regulator to look original. Diagnose short circuit in starter solenoid. Remove, test and disassemble starter solenoid. Fabricate new isolation plate. Reassemble and test. Install starter solenoid. Remove 12 volt booster from under dash. Fabricate and paint mounting bracket for oil pressure warning light and buzzer. Mount warning light in dash. Route wiring for warning light. Solder wiring and connectors. Mount control unit and buzzer under dash. Modify park light socket to accept new style bulb. Diagnose electrical issues with turn signals. Repair and route wiring for turn signals. Reinstall wiring covers. Install all bulbs and covers. Modify flasher circuit.	26.50
	Total Hours for Mechanical	26.50
Upholstery & Glass	Mark out positions for pads on top frame. Make strips of fabric for back straps. Begin to make pads. Fit and mark out pad positions. Stitch denim to tops for padding covers. Fit pad back on car. Install padding on left and right side pads and install top cover to pads. Trim and cover padding. Hand stitch pads closed. Make flap for back bow to allow curtain to snap to. Make and fit back curtain. Install new snap pins in rear top bow for curtain. Staple curtain onto left and right side pads and rear bow. Fit back section of top. Make and stitch binding on back curtain. Add stiffener to right and left top quarter panels. Stitch binding on panels. Install quarter panel with new snaps. Fit top section of top on car. Remove sides and add stiffener. Stitch on bindings, top section and stitch sides together. Install a binding strip across front header. Install foam and sand smooth. Install top on frame. Make a pattern for back valance. Cut fabric for rear valance. Sew fabric and stitch on binding. Install rear valance and trim to top. Cut leather to make wire-on moulding. Finish making wire on molding and install on front header, rear bow and along rear lower valance panel. Make front sections of side curtains. Cut leather for binding. Stitch binding on front sections of curtains. Make a pattern for right side main curtain. Cut fabric to start to make curtains. Make and fit right side curtain. Stitch plastic window in curtain. Stitch curtain together. Fit and stitch in plastic windows. Stitch left side curtain.	137.50



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LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #:	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	03/01/2023	TO:	03/31/2023

CATEGORY	LABOUR DESCRIPTION	HOURS
	Cut leather to bind curtains. Stitch binding on left and right curtains. Install snaps on front sections of side curtains. Remove side curtains and back window panel. Make patterns for boot cover. Cut and mark out fabric. Add stiffener to panels. Make new piping. Stitch material together to make a new convertible top boot. Install new snaps and bind edges.	
Total Hours for Upholstery & Glass:		137.50

TOTAL HOURS	164.00
DETAIL HOURS	

LABOUR TOTAL	\$13,940.00
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PARTS & SUBLET DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:

PHONE #:

VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	03/01/2023	TO:	03/31/2023

CODE	PARTS DESCRIPTION	PRICE
	6 - 4x21 s/sided Buffalo wheels for Rolls Royce (balance owing) (1st set - Deposit paid in November)	12,902.19
	Soft top pins	49.61
	Rear window screws	8.41
	Convertible top retaining stud	12.45
	Side curtain inner seal	16.87
	40 amp circuit breaker	24.42
	12 volt relay and wiring connector	23.39
	LED flasher	56.14
	LED cowl and taillight bulbs	35.39
	Ignition fuse	0.46
	Wire on fastener for seats	41.60
	Upholstery supplies	54.16

TOTAL PARTS 13,225.09

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LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #:	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	2/1/2023	TO:	2/28/2023

CATEGORY	LABOUR DESCRIPTION	HOURS
Body, Fab & Paint	Add wood to repair rear top bow. Final sand and stain convertible top bows. Prep and clearcoat wood roof bows. Prep and prime convertible top frame. Prep convertible top frame irons for primer. Prep and paint arms for convertible top frame.	31.50
	Total Hours for Body, Fab & Paint:	31.50
Mechanical	Install oil pump modified stub shaft. Cut and weld to proper length. Install engine oil and additive. Remove oil return tube from oil pan to oil pump. Install copper sealing washers. Drain and re-fill transmission and rear differential. Check for oil leaks. Sandblast jack assembly. Paint jack and handle. Remove bushings from water pump housing. Machine new water pump bushings and shaft. Install bushings in housing and impeller. Reem new bushings to fit shaft. Assemble and fit new water pump components. Install water pump. Install new nuts and bolts in water pump coupler. Clean steering box and polish steering column. Install steering box, outer steering column and steering wheel. Install linkage for center steering shaft. Install driveshaft rubber coupler and small stud shaft. Remove starter solenoid, brake cables and brake cross shaft to remove cone clutch. Disassemble cone clutch in car and remove to inspect rear engine oil leak. Prep, tig weld, metal finish and paint clutch cover. Make new gaskets. Clean clutch pressure plate. Reinstall cone clutch and pressure plate, brake, clutch and gas pedals, bracket assemblies and front brake cables. Remove and inspect leaking rebuilt steering box and column. Make new washer/seal for steering shaft. Add steering box lube. Reinstall box in car.	71.00
	Total Hours for Mechanical	71.00
Upholstery & Glass	Inspect new chrome on back window frame. Remove old paint from inside frame. Inspect old glass.	20.50

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LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	2/1/2023	TO:	2/28/2023

CATEGORY	LABOUR DESCRIPTION	HOURS
	Make a pattern for a new piece of glass. Research and order correct thickness of glass. Install top snaps on back section of car. Cover front header with top fabric. Install wood bows and irons on top frame. Assemble top frame and bows. Place frame back on car and install material on frame temporarily to check shape.	
	Total Hours for Upholstery & Glass:	20.50

TOTAL HOURS	123.00
DETAIL HOURS	

LABOUR TOTAL	\$10,455.00
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PARTS & SUBLET DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	2/1/2023	TO:	2/28/2023

CODE	PARTS DESCRIPTION	PRICE
	Water pump shaft and bushing	87.04
	Convertible top buttons	62.01
	15W50 engine oil	62.40
	Deposit on 6 - 21" lock ring wheels, Buffalo centers for Springfield Ghost (2nd set)	8,788.12
	Rebuild steering gear and column assemblies	7,205.81
	Driveshaft coupler	410.29
	Transmission gasket sealer	32.50
	Clutch gasket	16.87
	Body and paint materials	236.42

TOTAL PARTS	16,901.46
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LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE:	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	1/1/2023	TO:	1/31/2023

CATEGORY	LABOUR DESCRIPTION	HOURS
Mechanical	Install front bumper supports and bumper. Adjust rubber clevis to fit bumper collars. Tighten and align bumper. Install new headlight bulbs. Inspect new oil pump. Gears are binding. Repair gear binding in oil pump. Remove material where it's rubbing. Fabricate new steel gasket. Assemble pump. Replace pressure regulator gasket. Remove water pump and disassemble. Inspect all components. Need a new shaft. Make new water pump gaskets. Measure and order bronze bushings and a new stainless shaft for water pump. Install after-market fuel pump and regulators. Made new fuel lines and feed wire to dash panel. Disassemble new alternator/generator, polish housing and reassemble. Install points and condenser.	25.00
	Total Hours for Mechanical	25.00
Upholstery & Glass	Disassemble top frame. Remove metal brace off back bow to see if it sags. Remove all old snaps. Remove old leather to replace with proper snaps. Repair holes in wood with wood filler and sand smooth. Remove fabric from header to see condition of header wood. Sand old finish from header. Disassemble front header. Form a new header. Remove leather from back compartment lid. Install new padding on back section. Fill screw holes in compartment lid with dowels. Install new leather on back section behind front seat. Install new leather on back section of car and storage box lid. Install binding around back section of car on replaced leather. Install latches on lid, leather panel on inside of lid and lid on car. Disassemble top frame for repair. Sandblast all top irons and frame. Tig weld and metal finish extra holes in four convertible top irons. Strip and sand top bows. Steam corners of middle bow to reshape bow. Remove wood in front top bow for hold downs. Test fit bow in car. Steam and bend second bow. Make filler edge piece for front bow. Repair and sand front edge on header bow. Fit top frame to windshield frame. Fit roof bows and top frame on car. Prep top bows for stain and clear coating. Polish door jamb panels.	72.25
	Total Hours for Upholstery & Glass:	72.25

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LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #:	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	1/1/2023	TO:	1/31/2023

CATEGORY	LABOUR DESCRIPTION	HOURS
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TOTAL HOURS	97.25
DETAIL HOURS	

LABOUR TOTAL	\$8,266.25
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PARTS & SUBLET DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	1/1/2023	TO:	1/31/2023

CODE	PARTS DESCRIPTION	PRICE
	Plating of rear window surround	1,918.00
	Yale key blanks	79.48
	Convertible top hardware	87.10
	Clear wood finish for convertible top wood frame	32.92
	Water pump gasket kit	32.47
	Fuel pressure regulator	77.94
	Fuel line fitting	3.84
	6 volt electric fuel pump	104.63
	Upholstery glue	39.00

TOTAL PARTS	2,375.38
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PRINT DATE	2/23/2023	PRINT TIME	11:23:10AM	PAGE	Page 1 of 1
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LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	12/1/2022	TO:	12/31/2022

CATEGORY	LABOUR DESCRIPTION	HOURS
Mechanical	Disassemble step board and repair damaged corner. Remove steering box, manette linkages and bell crank. Wash steering box. Remove steering column and wheel. Ship steering column gear to rebuilders. Remove front bumper. Press out rubber bushings. Machine four plastic spacer rings for front bumper. Remove right side outer bushing and sand to fit bumper bracket. Prep, tig-weld and metal finish right front bumper housing. Fit front bumper. Modify mounts to assist in alignment. Reinstall mounts and front bumper. Remove rear bumper. Replace rubber inserts. Reinstall bumper. Assemble fan support bracket. Sand and polish new fan blades. Bore inner diameter of water pump nut to clear radiator fan. Install original bearings on new fan shaft and assemble fan assembly. Install fan blades on hub. Install fan assembly onto engine. Install and adjust belt. Install fuel filter housing on frame. Start removing fuel line mounting clamps.	41.00
	Total Hours for Mechanical	41.00

TOTAL HOURS	41.00
DETAIL HOURS	

LABOUR TOTAL	\$3,485.00
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PRINT DATE	1/19/2023	PRINT TIME	9:42:04AM	PAGE	Page 1 of 1
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JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME: [REDACTED] PHONE #: [REDACTED]

VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	12/1/2022	TO:	12/31/2022

CODE	PARTS DESCRIPTION	PRICE
	Oil pump rebuild	2,275.63
	Interior leather (vintage galaxy)	1,506.53

TOTAL PARTS	3,782.16
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LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	11/1/2022	TO:	11/30/2022

CATEGORY	LABOUR DESCRIPTION	HOURS
Mechanical	<p>Remove wiper motors for repair. Disassemble 12-volt wiper motors and clean parts. Refurbish motor brushes and armatures. Disassemble gear box section of 6 volt wiper motors. Fit and install shafts and mount stems from 6 volt to 12-volt motors. Assemble and test motors. Change wiper blades. Reinstall wiper motors, blades and wiring.</p> <p>Reinstall clock in dash. Change 6-volt battery and charge. Clean terminals on new battery. Lube brake booster linkage and piston. Install brake booster leather boot. Lube all control links in engine bay.</p> <p>Install new driveshaft pivot leather seal. Shim front hub bearings and reassemble. Disassemble and inspect rear brakes. Remove bearings from rear hubs. Order new bearings. Remove fan and blade assembly. Inspect hubs for cracks. Hub was previously welded. Press new bearings in rear hubs and reassemble.</p> <p>Remove exhaust tip for fabrication of new. Make patterns to fabricate a new exhaust tip. Fabricate and metal form tip pieces. Weld and metal finish seams on exhaust tip. Clean, prep and paint tip flat black.</p> <p>Drain fuel tank for removal and undo lines. Remove tailpipe for access to remove fuel tank. Remove fuel tank, sender and pick-up. Repair fuel pick up. Bead blast and fabricate new pick-up screen. Install new float on fuel sender. Wash fuel tank to remove rust particles. Prep and clean tank. Flush tank and coat. Reinstall pick up and sender in tank. Add fuel.</p> <p>Safety wire boots on brake booster. Check key blanks in all locks. New keys needed. Remove spare wheels from car. Remove tires, tubes and flaps. Inspect rims. Cut custom tailpipe flange gasket. Install tailpipe. Insulate muffler bracket.</p>	89.50



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JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #:	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	11/1/2022	TO:	11/30/2022

CATEGORY	LABOUR DESCRIPTION	HOURS
	Re-drill tailpipe hanger hole and install hanger. Clean float bowl and flush lines. Remove bulbs and order for LED replacements. Remove dead wiring from under dash. Fabricate clip for left backup lens. Remove exhaust front collector to remove belly pan at transmission. Clean transmission, clutch, starter, overdrive, rear axle and engine oil pan. Change upper radiator hose and lower hoses. Refill cooling system temporarily. Water pump needs rebuild. Clean out rumble seat drains. Adjust shutter linkage to close all the way. Remove clutch brake, clutch pivot and drive coupling. Clean jack shaft parts. Remove oil pump, drain oil from engine and replace oil filter. Reattach brake cables. Remove steering box top cover. Remove grease to expose worm and nut. Order new worm and nut assembly.	
	Total Hours for Mechanical	89.50
Upholstery & Glass	Clean drive train linkage leather boots. Pattern boots. Cut leather and sew string pull hooks on. Install eyelets on driveshaft boot. Inspect shape of top and correct hardware. Remove top material from frame. Check frame folding operation without material. Remove back window from curtain. Prep frame for plating. Remove windshield from frame. Cut and fit new glass to fit frame and brackets. Polish edges of glass and install glass in frame on car.	27.50
	Total Hours for Upholstery & Glass:	27.50

TOTAL HOURS	117.00
DETAIL HOURS	

LABOUR TOTAL	\$9,945.00
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PARTS & SUBLET DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #:	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	11/1/2022	TO:	11/30/2022

CODE	PARTS DESCRIPTION	PRICE
	Rear wheel bearing shim kit	87.35
	Rear wheel bearings	185.74
	Rear axle bearing tool	15.93
	Fan belt	28.63
	Fan blades, hub and hardware	1,302.26
	Compounded steam cylinder oil	230.44
	Steering box sealed bearings	101.41
	Anti-wear crankcase oil additive	78.25
	Fuel filter conversion kit and mounting bracket	292.94
	Oil pump elastomer bushing set and drive coupling	55.98
	Steering box oil and seal kit	159.15
	Replica Westinghouse generator	1,490.96
	Low oil pressure warning device kit	425.11
	Water pump seal	47.94
	Fuel tank cleaner	20.75
	Rees MFG Jack number 10	93.69
	Rees Jack folding handle	123.47
	Fuel sender float	19.53
	Fuel tank fuel pickup filter	16.87
	Satin black paint for exhaust tip	22.09
	6 - Michelin tires 700-21, tubes 600/700-19/20 TR150, rim strips, valve stem mounting hardware	4,608.36
	Muffler hanger insulator	5.42
	brake light led bulbs	46.77
	LED bulbs	46.67
	Interior and marker bulbs	125.24
	Oil filter	12.77
	Fan belt	158.57

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Fax: (519) 351-1337

PARTS & SUBLET DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME:		PHONE #:	
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VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	11/1/2022	TO:	11/30/2022

CODE	PARTS DESCRIPTION	PRICE
	Radiator hose	27.38
	Wiper blades	21.06
	Tailpipe gasket	9.48
	Bumper rubber grommets	637.00
	Pedal pad set	169.00
	Bosch wiper motors	489.00
	Deposit - Wheels	5,784.84
	Points for ignition contacts	37.70
	Accelerator pedal pad	65.00
	Condensers for ignition system	59.80
	Fuel	129.80
	LED headlight bulbs	77.90

TOTAL PARTS	17,310.25
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RM AUTO RESTORATION INC.
ONE CLASSIC CAR DRIVE
BLenheim, ONTARIO N0P 1A0
Telephone: 800-211-4371
Fax: (519) 351-1337

LABOUR DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME: [REDACTED]

PHONE #: [REDACTED]

VEHICLE DESCRIPTION:	1926 Rolls-Royce Silver Ghost 40/50 Series	VIN:	S335RL
FOR WORK PERFORMED FROM:	10/1/2022	TO:	10/31/2022

CATEGORY	LABOUR DESCRIPTION	HOURS
Mechanical	<p>Temporarily install battery to get engine running and order a new one. Tighten connections on fuel shut off valve. Check all fluid levels before starting engine. Get engine running. Order points, condenser and coils for two distributors. Remove starting carburetor for repair. Vacuum piston is seized, fitting is stripped and glued together.</p> <p>Disassemble horn, lube bushings, reassemble horn and set tone. Disassemble clock for repair. Clean, lubricate, reassemble and test clock. Research upgrades on Silver Ghost association.</p> <p>Inspect undercarriage. Properly reinstall hand brake return springs. Inspect front brakes and suspension. Tighten battery shut off switch. Inspect fuel tank. Found rust on baffles. Machine fitting adapter for starting carburetor and reinstall carburetor on intake manifold.</p> <p>Clean front brakes backing plates and front drums. Disassemble, clean and reseal king pin covers. Remove wheel bearings and races from front hubs, then clean. Remove damaged felt seals and order stock to fabricate new. Straighten seal retainer. Install new front sealed wheel bearings. Fabricate new felt seals. Drums are contacting brake pivots. Fabricate two shims on lathe to space brake drums and allow clearance. Assemble and check bearing for side load. Lube chassis and gators on springs. Check oil level on shocks.</p>	43.50
Total Hours for Mechanical		43.50

TOTAL HOURS	43.50
DETAIL HOURS	

LABOUR TOTAL	\$3,697.50
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PARTS & SUBLET DETAIL:

JOB #:	GHA01-26R
WORK ORDER #:	4238

CUSTOMER NAME: [REDACTED] PHONE #: [REDACTED]

VEHICLE DESCRIPTION: 1926 Rolls-Royce Silver Ghost 40/50 Series VIN: S335RL
FOR WORK PERFORMED FROM: 10/1/2022 TO: 10/31/2022

CODE	PARTS DESCRIPTION	PRICE
	Optima 6 volt red top battery	456.56
	Carburetor fittings	67.48
	Carburetor fitting thread machining die	82.02
	Front and rear wheel bearing kit	457.02
	Wheel seals	5.85
	Wheel bearing shims	41.42

TOTAL PARTS 1,110.35